

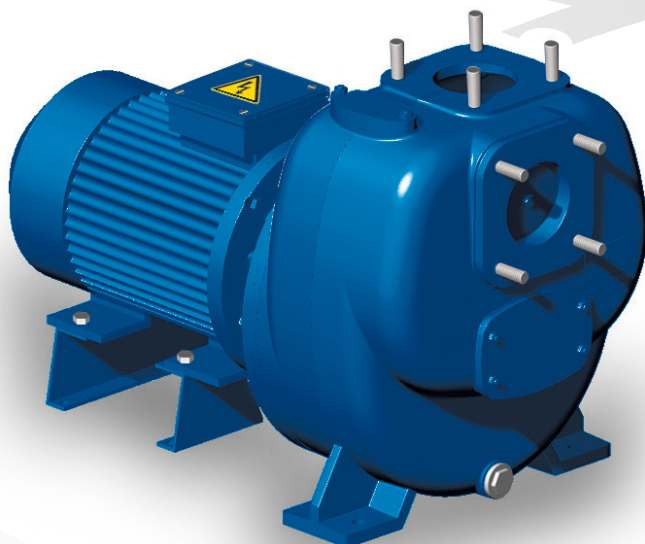
# SELF PRIMING CENTRIFUGAL ELECTRIC PUMPS

## ELETTROPOMPE CENTRIFUGHE AUTOADESCANTI

### RB216

**ROBUSTA**  
Hydraulic System

**VIESSE**  
POMPE • ITALIA



The centrifugal pumps "Robusta" are designed to comply to the hardest and heavy duty applications, such as: building, emergency and industrial sectors.

The open-blade double-curvature impeller, unique across the world, ensures a superior priming ability voiding the need of a foot valve installation. The high thickness of the pump body and of the impeller blades, allow the handling of more abrasive fluids and large passage of solids.

### FEATURES

- ✓ EN-JL1030 cast iron construction according to UNI EN 1561 with modular body.
- ✓ Replaceable screw-less armoured internal volute in EN-JS1030 nodular cast iron according to UNI EN 1563.
- ✓ Spheroidal cast iron impeller, designed with open-blade shape.
- ✓ Mechanical seal in high resistance hard metal.
- ✓ Large-size inspection hatches to facilitate cleaning and inspection.
- ✓ Standardised EN1092-1:2003 flanged inlet and outlet with built in threaded rod.



Le pompe centrifughe "Robusta" sono realizzate per le applicazioni più gravose e difficili nei settori: edilizia, emergenza e industria. La girante a pale aperte e doppia curvatura, unica al mondo, garantisce un'altissima capacità di adescamento senza necessità della valvola di fondo. Lo spessore del corpo e delle pale della girante permettono di pompare anche i fluidi più abrasivi con elevato passaggio di corpi solidi.

### CARATTERISTICHE

- ✓ Costruzione in ghisa EN-JL1030 secondo UNI EN 1561 con corpo modulare.
- ✓ Voluta interna corazzata sostituibile senza viti, in ghisa sferoidale EN-JS1030 secondo UNI EN 1563.
- ✓ Girante sagomata a pale aperte in ghisa sferoidale.
- ✓ Tenuta meccanica ad alta resistenza.
- ✓ Portine di ispezione di grandi dimensioni per facilitarne la pulizia e l'ispezione.
- ✓ Bocche flangiate norm. EN1092-1:2003 con prigionieri.

### VERSIONS - VERSIONI

| Code - Codice                                   | RB216B  | RB216A  |
|-------------------------------------------------|---------|---------|
| <b>PUMP - POMPA</b>                             |         |         |
| RPM - Giri/min                                  | 2900    | 2900    |
| P MAX (kW)                                      | 3       | 4       |
| Q MAX (m³/h)                                    | 45      | 45      |
| H MAX (m)                                       | 24      | 30      |
| Ø Inlet/outlet - Ø Bocche asp./man. (mm)        | 50 / 50 | 50 / 50 |
| Ø Impeller - Girante (mm) / N. blades - N. Pale | 140 / 3 | 158 / 3 |
| Ø Seal - Tenuta (mm)                            | 25      | 25      |
| Free solids passage - Passaggio solidi MAX (mm) | 25 x 22 | 25 x 22 |

### ELECTRIC SURFACE NORMAL. MOTOR - MOTORE ELETTRICO NORMALIZZATO

|                                                             |                 |                 |
|-------------------------------------------------------------|-----------------|-----------------|
| IEC size / RPM / Poles - Grandezza IEC / Giri/min / N. Poli | 100L / 2900 / 2 | 112M / 2900 / 2 |
| Voltage - Voltaggio (V) / Power - Potenza (kW)              | 400 / 3         | 400 / 4         |
| Priming time from 4 m depth - Innescamento da 4 m (s)       | 110             | 90              |
| Nominal Current - Corrente nominale (A)                     | 5.1             | 8.1             |
| Frequency - Frequenza (Hz)                                  | 50              | 50              |
| Construction version/position - Flangia                     | B3 / B5         | B3 / B5         |
| Protection - Protezione                                     | IP55            | IP55            |

### PUMP SET UP AVAILABLE - ALLESTIMENTO POMPE

|                                                                       |    |    |
|-----------------------------------------------------------------------|----|----|
| Possible coupling versions (total weight) - Accoppiamento (peso Tot.) |    |    |
| T: Monobloc - Monoblocco (kg)                                         | 55 | 58 |
| S: Bare shaft pump - Albero nudo (kg)                                 | 31 | 31 |
| S/T...: Complete pump assembly - Base-Giunto (kg)                     | 83 | 86 |

### STANDARD MATERIAL OF CONSTRUCTION

|                 |                          |
|-----------------|--------------------------|
| Pump body       | Cast Iron GJL250         |
| Armored volute  | Nodular cast iron GJS400 |
| Impeller        | Nodular cast iron GJS400 |
| Mechanical Seal | Silicon Carbide/ Viton®  |
| Shaft           | Steel C40                |
| Elastomers      | Nitrile                  |

Special metallurgies available on demand

### MATERIALI STANDARD

|              |                             |
|--------------|-----------------------------|
| Corpo        | Ghisa GJL250                |
| Voluta       | Ghisa sferoidale GJS400     |
| Girante      | Ghisa sferoid. GJS400       |
| Tenuta mecc. | Carburo di silicio / Viton® |
| Albero       | Acciaio C40                 |
| Elastomeri   | Nitrile                     |

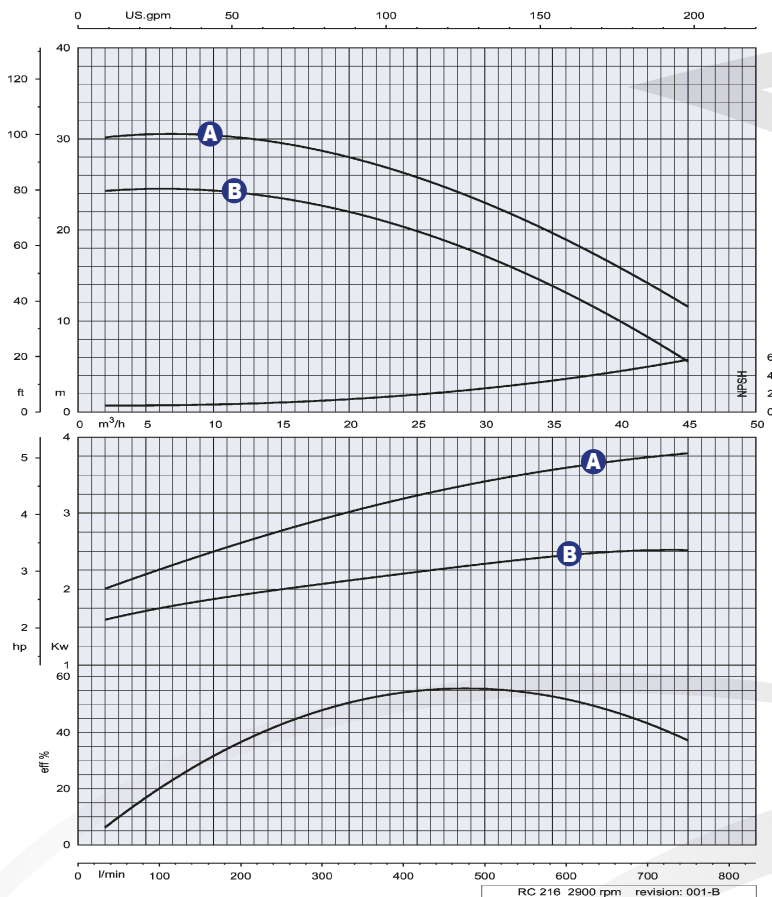
Altre versioni disponibili su richiesta.

# SELF PRIMING CENTRIFUGAL ELECTRIC PUMPS ELETTROPOMPE CENTRIFUGHE AUTOADESCANTI

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### PUMP PERFORMANCE RANGE - DIAGRAMMI PRESTAZIONALI

**A** RB216A

**B** RB216B

Performance Tests have been carried out according to  
UNI/ISO 9906 - Grade 2B.

Tested liquid: clean water, density 1 kg/dm³ and kinematic  
viscosity not exceeding 1 mm²/s.

Test eseguiti secondo la norma UNI EN ISO 9906 - Livello 2B.

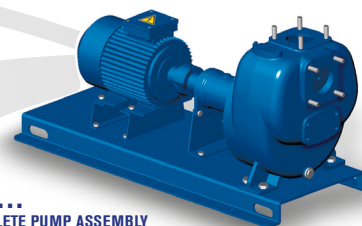
Liquido di prova: acqua pulita, densità 1 kg/dm³ e viscosità non oltre 1 mm²/s.



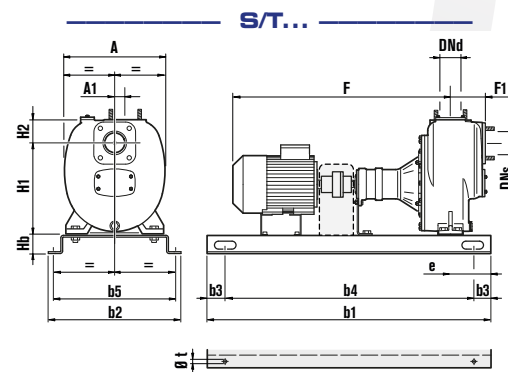
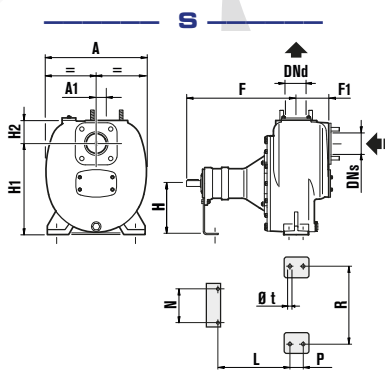
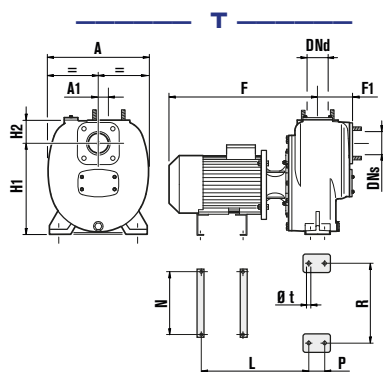
**T**  
MONOBLOC  
MONOBLOCCO



**S**  
BARESHAFT  
ALBERO NUDO



**S/T...**  
COMPLETE PUMP ASSEMBLY  
BASE-GIUNTO



| DIMENSIONS mm | DNs | DNd | A   | A1 | b1  | b2  | b3  | b4  | b5  | e  | F   | F1  | H   | H1  | H2 | Hb | L   | N   | P  | R   | Ø t |
|---------------|-----|-----|-----|----|-----|-----|-----|-----|-----|----|-----|-----|-----|-----|----|----|-----|-----|----|-----|-----|
| RB216AGT      | 50  | 50  | 287 | 55 |     |     |     |     |     |    | 472 | 103 |     | 265 | 78 |    | 307 | 250 | 90 | 212 | 14  |
| RB216BGT      | 50  | 50  | 287 | 55 |     |     |     |     |     |    | 463 | 103 |     | 265 | 78 |    | 300 | 250 | 90 | 212 | 14  |
| RB216A / B GS | 50  | 50  | 287 | 55 |     |     |     |     |     |    | 339 | 103 | 150 | 265 | 78 |    | 181 | 103 | 90 | 212 | 14  |
| RB216AGS/T42  | 50  | 50  | 287 | 55 | 800 | 360 | 130 | 540 | 320 | 70 | 339 | 103 |     | 265 | 78 | 60 |     |     |    |     | 17  |
| RB216BGS/T32  | 65  | 50  | 287 | 55 | 800 | 360 | 130 | 540 | 320 | 70 | 339 | 103 |     | 265 | 78 | 60 |     |     |    |     | 17  |

Dimensions are indicative and shall not be considered binding - Dimensioni indicative e non vincolanti

10.2018 - Rev. 00